

CREATE YOUR  
**PERFECT  
HOME**

# CREATE YOUR **PERFECT HOME**

with windows, doors and conservatories





# GIVE YOURSELF THE HOME YOU REALLY DESERVE

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STYLISH, ENERGY SAVING AND COMPLETELY MAINTENANCE FREE. FOR HIGH QUALITY PVCu WINDOW, DOOR AND CONSERVATORY PRODUCTS, YOU WON'T FIND BETTER CHOICE OR VALUE.

Tired of maintaining ageing, weatherworn timber? PVCu is the perfect answer. Versatile and elegant, our comprehensive window, door and conservatory range is designed to suit any style of architecture. What's more, we can tailor-make designs to reflect your personal taste and needs.

#### LASTING QUALITY

We're passionate about quality, so only the best materials and components are selected to create our products. For example, the PVCu profile supplied by VEKA meets the highest quality standards including ISO 9001. Our products are manufactured using material produced under the latest British standards and can achieve a BFRC A+ rating.

#### PERSONAL SERVICE

Our commitment to quality extends from manufacture to customer service and support. Expect a courteous, personal and professional service, with expert advice to choose the best products for your needs.

#### SUPERIOR PERFORMANCE

Relax in a home that's warmer and quieter. Our well insulated frames, quality double glazing, weather tight seals and multi chambered profiles ensure that heat loss is kept to a minimum. Where noise is an issue, the thermal insulation properties of PVCu and our PCE (Post Co Extruded) gasket will help to minimise any disturbance from the world outside.





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SAVE MONEY AND  
CUT WASTED HOME  
ENERGY BY UP TO **20%**

# A BETTER CHOICE FOR YOU AND YOUR HOME

MODERN DOUBLE GLAZING DOESN'T JUST LOOK GOOD. IT CAN SAVE YOU MONEY TOO. FROM STYLING TO PERFORMANCE TO SAVING ENERGY, OUR ADVANCED GLAZING TECHNOLOGIES ARE ENGINEERED TO GIVE YOU A COMFORTABLE, SECURE, QUIET, ENERGY EFFICIENT HOME.

#### REDUCE WASTED ENERGY AND CUT BILLS

Choosing energy efficient windows, doors and conservatories to replace single glazed or older double glazed units saves energy from day one. In fact, replacing the windows alone could reduce your heating costs by up to 20% - perhaps worth up to £321 a year\*.

#### CHOOSE BETTER LOOKING FRAMES

Clear, uncluttered sightlines ensure windows look well proportioned, elegant and attractive. Features like our low sightline PCE (Post Co Extruded) gasket ensure performance and style with savings.

#### REDUCE CONDENSATION AND NOISE

Lowering heat loss at glass edges can cut window, external door and conservatory condensation by up to 80%. Glass units and our high performance PCE gasket helps reduce noise pollution over a wider temperature range, too.

#### USING LESS ENERGY MEANS LESS CO<sub>2</sub>

Science suggests man-made emissions play a major role in global warming and, in turn, influence climate change. Home energy use alone accounts for 27% of UK carbon dioxide (CO<sub>2</sub>) emissions which contribute to climate change.

The Glass and Glazing Federation calculates that if all UK replacement windows installed were B and C rated instead of the minimum building regulation specification, each household could save the energy equivalent to making 34,000 cups of tea!

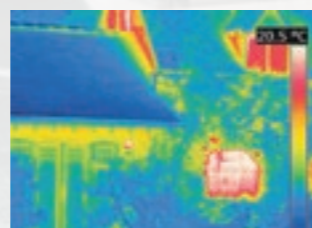
\* Replacing single glazed aluminium windows with energy efficient 'C' rated double glazing in an average gas heated bungalow/semi. GGF carbon calculator @ 2% inflation.



## OUR WINDOWS MAKE MORE OF AMBIENT HEAT

In winter, the energy efficient coated glass used in our windows retains warmth within the home. It's also designed to exploit radiant heat energy from the sun. These properties result in significant fuel savings compared to a single glazed dwelling.

Right: The images show just how effective fitting energy efficient windows to your property can be. The right hand side of the property still has the original windows – the reds and pinks show heat escaping. However, the new extension on the left is fitted with energy efficient windows, the lack of reds and pinks proving they help dramatically reduce heat loss.





REDUCE CONDENSATION  
IN YOUR HOME BY UP TO 80%\*

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# OPEN YOUR MIND TO 21<sup>ST</sup> CENTURY STYLE

THE PVCu WINDOW HAS COME A LONG WAY OVER THE PAST TWO DECADES. GONE ARE THE DAYS OF BULKY AND OBTRUSIVE FRAMES. TODAY, PVCu WINDOWS ARE NOT ONLY DESIGNED TO LOOK GOOD, BUT ALSO TO MEET THE HIGHEST STANDARDS OF QUALITY AND PERFORMANCE.

No matter what style of property, we can offer you a design of window to complement the architecture. From the simplest casement window to the grandest Victorian bay, we can create both traditional and individual looks for your home.

Strong, secure PVCu construction means they'll never rot, warp or require repainting; just an occasional wipe clean keeps them looking like new.

**COMBINE THE TRADITIONAL AND THE MODERN WITH VERTICAL SLIDER WINDOWS**  
Suitable for both replacing existing timber sliders in period buildings and adding character to any development, vertical sliders retain all the traditional features of their familiar counterpart but with the enhanced benefits that modern PVCu systems provide.

\* Our windows are typically 3-4°C warmer than those with metal spacer bars, reducing condensation by up to 80%.

FLUSH 1

CASEMENT 2

TILT AND TURN 3

VERTICAL SLIDER 4

BAY WINDOW 5

BOW WINDOW 6





# TRADITIONAL LOOK WITH MODERN TECHNOLOGY

THE FLUSH RANGE BRINGS ALL THE BEAUTY OF HERITAGE DESIGNS, WITHOUT ANY OF THE DRAWBACKS. WHETHER YOUR HOME IS A TRADITIONAL COUNTRY HOUSE OR MODERN CITY FLAT, THE FLUSH SASH BRINGS ELEGANCE AND QUALITY INTO EVERY HOME.

Designed to match the appearance of timber, the flush windows and doors have all of the style with none of the setbacks. Using equal sightlines, the window frames appear the same width, to give your property an understated symmetrical perfection. With the option for mechanical look joints, you won't find windows and doors that looks so simple yet so flawless.

#### PERFORMANCE & STYLE

Our flush window and doors offers you the very best in performance and style, with a range of colours and options to suit your needs. Whether you want traditional timber style joints and cottage bars, or contemporary equal sightlines and modern handles, the flush range is able to suit your home.

#### A PERFECT FIT FOR EVERY HOME

Why compromise? With the flush range you don't need to. It is designed to provide you with high performance and the very best in finishes and styles.



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1 IRISH OAK FOIL FLUSH WINDOWS

2 BLACK FOIL FULLY WELDED WINDOW

3 AGATE GREY FOIL WITH MECHANICAL LOOK JOINT

#### THE FLUSH RANGE FEATURES

- PAS24 security accredited which gives you an added level of security to your home and family
- Up to A energy rated performance
- Fully welded or mechanical look joint options
- Triple glazed ready up to 32mm
- Contemporary and monkey tail handle designs for windows
- A range of woodgrain and solid colour frame finishes



# VERTICAL SLIDERS TO ENHANCE YOUR HOME

WHETHER YOU LIVE IN AN OLDER PROPERTY OR A MORE MODERN HOME, VERTICAL SLIDING SASH WINDOWS ARE A STYLISH AND COST-EFFECTIVE SOLUTION. THEY EXCEL BOTH AS LIKE-FOR-LIKE REPLACEMENTS AND AS ALTERNATIVES TO OTHER STYLES.

From near-invisible joints, the elegance of the run-through sash horn to the curvy ovolo frame shape, these are just a handful of the many clever details that work together to create the most graceful and advanced sash window on the market.

## KEY FEATURES

- Anti-jemmy security bar in the cill making them extremely secure
- 'A+' Rated as standard
- Tilt & Easy clean function, allowing them to be cleaned from the inside
- Custom hardware - from pole eyes to tilt knobs, sash lifts and sash locks, customise our range of sash windows







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# RESIDENCE 7 & 9 THE TRUE TIMBER ALTERNATIVE

COMPLETING THE AESTHETICS OF BEAUTIFULLY BUILT HOMES ACROSS THE WORLD, WINDOWS AND DOORS HAVE THE ABILITY TO TRANSFORM A PROPERTY'S CURB APPEAL, WHEN DONE RIGHT.

Modern trends are straying away from traditional timber frame windows as more homeowners and architects are choosing PVCu frames, which come with less maintenance and a longer shelf life. Though, modern material doesn't necessarily mean that traditional design has to be compromised, and Residence 7 & 9 goes some way to prove this.



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## RESIDENCE 7 FOR MODERN LIFESTYLES

Residence 7 is a window and door system designed to authentically replicate 19th Century timber designs. The traditionally elegant flush exterior and stylish decorative interior create that classic aesthetic.

- 7 chambers, 75mm frame
- A++ energy rating
- U-value - 0.84 W/m<sup>2</sup>K triple glazed, 1.2 double glazed
- Multiple internal bead options (square, decorative, staff)

## RESIDENCE 9 BEAUTIFUL INSIDE & OUT

Residence 9 is a window and door system designed to authentically replicate 19th Century timber designs. The traditionally elegant flush exterior and stylish decorative interior create that classic aesthetic.

- 9 chambers, 100mm frame
- A++ energy rating
- U-value - 0.74 W/m<sup>2</sup>K triple glazed, 1.2 double glazed
- Multiple internal bead options (square, decorative, staff)

- 1 RESIDENCE 9
- 2 RESIDENCE 7
- 3 RESIDENCE 7
- 4 RESIDENCE 9



3



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# ALUMINIUM FLUSH DELIVERING BEAUTIFUL AESTHETICS

OUR RANGE OF ALUMINIUM WINDOWS HAVE BEEN DEVELOPED TO PROVIDE A WIDE CHOICE OF HIGH QUALITY SOLUTIONS, THAT NOT ONLY DELIVER BEAUTIFUL AESTHETICS, BUT ALSO LONG-LIFE, LOW-MAINTENANCE AND HIGH PERFORMANCE.

Whether you want to replace traditional, art-deco steel windows with the slim lines of a modern, high-performance aluminium system, or to install a thermally-efficient flush casement solution to update the bulkier frames of a tired PVCu system, we have a modern, high-quality solution to meet your needs.

Our flush casement window offers a range of high quality styles. Providing a 'French mullion' solution for traditional, cottage-style properties, the range included side hung and top hung flush casement windows.

The premium flush casement window delivers outstanding thermal performance, with achievable U-values of up to 1.3W/m<sup>2</sup>K, depending on the choice of glazing.

#### KEY FEATURES:

- British Standard Kitemarks KM81580 & KM81543
- PAS 24:2016
- BS 4873:2016
- Window Energy Rating A
- Typical U Value 1.5 W/m<sup>2</sup>K (using 1.0 W/m<sup>2</sup>K centre pane)



THE PREMIUM FLUSH WINDOWS FEATURES A '**FRENCH MULLION**' OPTION, ENABLING BOTH WINDOWS TO BE OPENED WITHOUT A CENTRAL MULLION, **PROVIDING UNINTERRUPTED VIEWS.**





# ALUMINIUM HERITAGE MEETS THE NEEDS OF RENOVATIONS

DESIGNED SPECIFICALLY TO MEET THE NEEDS OF REFURBISHMENT PROJECTS, PARTICULARLY IN SENSITIVE PLANNING AREAS. IDEAL FOR VICTORIAN AND ART DECO PROJECTS, OUR WINDOWS AND BALCONY DOORS ARE PROVEN IN A WIDE RANGE OF RENOVATION AND HERITAGE PROJECTS ACROSS THE UK.

Providing a modern, like-for-like replacement for traditional steel materials, Aluminium Heritage is the ideal solution for projects where planning or design demands dictate the installation of sympathetic materials - even for listed buildings.

Our window ranges feature the slim profiles and sight lines that are associated with traditional steel windows. However, the system's timeless elegance is also accompanied by the outstanding thermal performance of a modern aluminium system - each delivering a 'B' Energy Rating. Our windows are also available as a tilt turn option.





# AN ENTRANCE TO WELCOME YOU HOME

WE OFFER MANY DIFFERENT STYLES OF PVCu DOORS AND WE'RE CONFIDENT YOU WILL FIND ONE THAT FITS YOUR INDIVIDUAL TASTE AND THE STYLE OF YOUR HOME.

Our range of doors come in premium grade PVCu, a strong and versatile material that requires very little maintenance.

We also offer statement premium-quality glass inserts and a range of hardware options for your entrance door, including door handles and letter plates, that set the scene for the rest of your home's décor.

#### FRONT DOORS

Front doors play a big part in lifting the 'kerb appeal' of your property, so if image is important to you – and why shouldn't it be – you'll want to find a design that's sure to give pleasure to you and to anyone who comes to call.



## PATIO & FRENCH DOORS

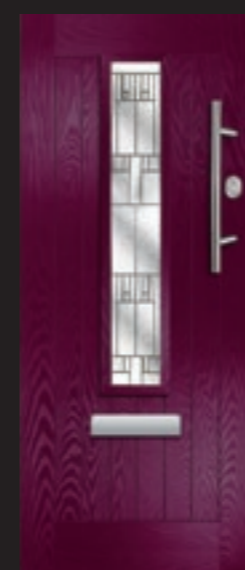
WHATEVER STYLE OF DOOR YOU WANT, AND WHATEVER SIZE, WE CAN CREATE EXACTLY WHAT YOU NEED.

Maybe a large, generous patio door is right for you? Or are you looking for the elegance of our French style doors? Classic and stylish, French doors provide a wonderful way to open up a room into the space outside. Through the addition of glazed and solid panels, you can create a design that's perfectly suited to the style of your home.

As always, safety and security are our top priority. All our products are available with high security hardware inline with the police preferred specification Secured By Design.







# GREAT LOOKING COMPOSITE DOORS

YOUR DOOR IS AS INDIVIDUAL AS YOU ARE.  
WE SUPPLY EVERY COMPOSITE DOOR TO YOUR EXACT  
AND BESPOKE REQUIREMENTS.

Doors are available in 7 standard colours and any RAL of your choice using the latest spray paint technology. They have excellent thermal efficiency with doors achieving a U-Value of 1.4 or better.

Due to the structure and components of the door leaf, they have excellent acoustic properties.



# ALUMINIUM BI-FOLD DOORS & SLIDERS SLEEK STYLE, SOLID DESIGN

“BI-FOLD DOORS AND SLIDERS ARE  
THE PERFECT WAY TO BRING SUNLIGHT  
AND WARMTH INTO YOUR HOME.”

BY CHOOSING OUR SLIDING AND BI-FOLDING DOORS, YOU WILL BE ABLE TO OPEN YOUR HOME TO THE OUTDOORS, BRINGING A BRIGHT, OPEN AND SPACIOUS ATMOSPHERE.

Effectively opening-up an entire wall, you will not only create a relaxed feeling of light and space, but also frame the beautiful views of your garden and beyond. Suitable for installation in any room, these elegant systems add a touch of finesse and provide a striking glass façade.

With high-security glazing and locking mechanism (including security deadlock and hook bolts), and an unrivalled colour range to choose from (including dual-colour options), each door can be tailored to meet your own precise requirements.

## THE BENEFITS OF BI-FOLD DOORS

It's not just about beauty. The aluminium bi-fold doors utilise industry leading technology that gives you – and your home – the absolute cutting edge in looks, weathering, and security. Our bi-fold doors are the full package – excellence both inside and out.

- Shootbolt locking for all doors and 3 hook locking to master door
- Up to A Rated energy efficient performance - PVCu
- Double and triple glazed options
- Choose from 2 to 7 door panels

## THE BENEFITS OF SLIDING DOORS

Offering the opportunity to open up your living space and bring the outdoors inside, sliding and slide-folding doors provide a great many benefits to virtually any property. But which system will be the best for you?

- Large panes move to the side, stacked one behind the other
- Double and triple track options for two, three and four sash systems
- Slim lines and discrete hardware
- Ideal solution where space is limited





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- 1 WARM ROOF
- 2 CONSERVATORIES
- 3 EXTENSIONS
- 4 CONSERVATORIES
- 5 EXTENSIONS
- 6 ORANGERIES

# A SEAMLESS ADDITION TO TRANSFORM YOUR HOME

EXTEND YOUR HOME WITH ONE OF OUR PVCu CONSERVATORIES AND GET NEW OUTLOOK ON LIFE. A CONSERVATORY IS MORE THAN JUST ANOTHER ROOM: IT'S A ROOM WITH A VIEW.

Our choice of traditional and contemporary designs, PVCu colours, finishes and window and door styles is simply second to none. If you need advice, just ask. Our consultants will be delighted to create a design sympathetic to your property, your living requirements and, of course, budget.





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# ROOF LANTERNS

A ROOF LANTERN IS A FANTASTIC OPTION FOR BRINGING LIGHT INTO A FLAT ROOF EXTENSION OR ORANGERY.

Its ridge is extremely strong, meaning that there are fewer bars than on any other lantern roof system.

This allows for the maximum amount of light to enter the room below and gives the lantern a neat modern look.

**KEY FEATURES:**

- Die-cast aluminium components - made with greater accuracy and tighter tolerances
- Meticulously engineered to be the strongest and stiffest on the market
- With no visible fixings and seamless joints throughout



# FLAT SKYLIGHTS

BRIGHTEN YOUR HOME AND EXPERIENCE THE FOREFRONT OF INNOVATION WITH A FLAT SKYLIGHT.

Beyond its visual appeal, the flat skylights design stands out with its exceptional thermal efficiency, credited to the polyamide inner section. Saving money on your energy bills, creating a space that can be used all year around.

**KEY FEATURES:**

- Meeting the stringent PAS 24:2020 standard
- Exceptional thermal efficiency, credited to the polyamide inner section
- Standard double or triple glazed panels offers affordability





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# INTEGRAL BLINDS INNOVATION COMES BUILT IN



## THE ONLY VIABLE OPTION FOR LIGHT CONTROL IN BI-FOLDING AND SLIDING DOORS.

Integral blinds in glass are a neat and stylish alternative to curtains, external blinds and other window dressings for your home or business. Choose from Venetian or pleated blinds which fit perfectly inside the double-glazed unit, and means they won't get damaged and will never need cleaning.

All our sealed units are Argon filled and feature a double seal which helps guarantee the quality and energy performance of your windows and doors, long term. Two seals mean extra protection – giving you peace of mind that you won't have problems in the future. The secondary seal also gives the insulated glass unit (IGU or sealed unit) its structural strength, ensuring there is no chance of movement once installed. This is especially important in larger sealed units used in patio and bi-fold doors.

Integral blinds can be fitted inside any window or door in sizes from 300mm to 2600mm wide and in any frame – timber, aluminium or PVCu – and can even be retrofitted into existing doors and windows. They are easy to install – the same way as any other sealed unit.

They are also the only practical solution for sliding patio doors, French doors and bi-fold doors, as they don't interfere with the opening mechanism and sit neatly inside the panes of glass.

Adding a stylish finishing touch to your room, integral blinds in glass are perfect for controlling room temperature, maintaining privacy and protecting your furniture from fading. They give you the ultimate in protection from the heat and glare of the sun whilst remaining dust and dirt-free – forever. They are also available in triple glazed sealed units.

## BENEFITS OF INTEGRAL BLINDS

**Helps regulate energy** – integral blinds give you better control of the temperature of your home, helping you stay cooler in summer and warmer through the winter.

**Totally hygienic** – because they are sealed inside the glazing, integral blinds are dust and dirt free which makes them more hygienic.

**Integral blinds are child friendly** as they are safely positioned inside the double-glazed unit.

**No cleaning and maintenance free.**





|                  |                 |                      |                             |                |
|------------------|-----------------|----------------------|-----------------------------|----------------|
| PVCu FINISH      |                 | FOILS                |                             |                |
| WHITE            | AGATE GREY 7038 | ANTHRACITE GREY 7016 | ANTHRACITE GREY SMOOTH 7016 |                |
| BECK BROWN 8022  | CHARTWELL GREEN | CREAM 9001           | GOLDEN OAK 8001             | IRISH OAK 1011 |
| PEBBLE GREY 7032 | ROSEWOOD 8017   | SILVER GREY 7001     | SLATE GREY 7015             | WHITE 9010     |

# EXTENSIVE DESIGNS TO COMPLEMENT EVERY HOME

THE DOORS AND WINDOWS YOU CHOOSE HAVE A MAJOR INFLUENCE ON THE LOOK AND CHARACTER OF YOUR HOME. CHOOSE A FINISH THAT MAKES YOUR HOME FEEL LIKE IT'S YOURS.

### WOODGRAIN

Our comprehensive range of products are available in a range of finishes – signature white, rosewood and golden oak. Woodgrain on white achieves the look of traditional hardwood frames on the outside and brilliant white frames on the inside.

### FINISHES

A variety of finishes are available to complement your home including white, woodgrain and a range of solid colours.

### DOOR AND WINDOW FURNITURE

Create a great first impression with our stylish selection of door accessories. From lever/lever to lever/pad handles in a choice of colours including chrome, gold, white and black. These can be combined with matching letter plates, numbers and knockers. Our door furniture is available in gold, white, black and chrome; enabling you to select what best suits your home and personal taste.



OUR SALES ADVISORS WILL BE DELIGHTED TO SHOW YOU SAMPLES.

# INTRODUCING OUR TEXTURED GLASS RANGE

WHETHER IT'S FOR PRIVACY, PURE STYLE OR TO ALLOW MORE LIGHT INTO INTERNAL ROOMS, OUR TEXTURE GLASS GIVES YOU A STYLISH RANGE OF ATTRACTIVE OPTIONS.

### OBSCURE GLASS DESIGNS





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07.2024